

## Section 1: Administrative & Core Identity

### Project Title

**Eco-Brick: Transforming Plastic Waste Material into Durable Building Material**

### Team Members

Sl.No.	Name	Role
1	<b>Subramanya H M</b>	Team Leader
2	Chiranjeevi G R	Team Contributor
3	Prajwal Gowda V	Team Contributor
4	Paramesh Gowda B S	Team Contributor

### Academic Details

Sl.No.	Name	Programme	Department	Current Status
1	<b>Subramanya H M</b>	B.E.	Civil Engineering	Currently in 4 <sup>th</sup> year
2	Chiranjeevi G R	B.E.		
3	Prajwal Gowda V	B.E.		
4	Paramesh Gowda B S	B.E.		

### Institution

**University/College:** Malnad College of Engineering, Hassan

### Project Duration

**Project Dates:** January 2025 – December 2025

### Key Adviser / Mentor

**Rashmi B R**, Assistant Professor, Dept. of Civil Engg., MCE Hassan

### Grant Information

**Grant Approved:** ₹ 50,000

### Contact Information

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## Section 2: Visual Assets

### Student Profile Photo



### Primary Project Images

Hero shots of the finished eco-brick product and system in action:



### Process Photos



## Section 3: Narratives

### The Hook (One-Line Summary)

*An eco-brick process that converts shredded plastic and foundry sand into durable, low-cost building bricks, reducing plastic waste while producing usable construction material.*

### Problem Statement

Plastic pollution clogs landfills and drains while affordable, low-impact building materials are scarce in many communities. Traditional bricks use clay and high energy, driving land degradation and cost. Vulnerable communities face both waste management and housing-material shortages. A circular, low-tech solution is needed to divert plastic waste into a safe, practical construction material that can be produced with local inputs and simple processing.

### The Solution

The team developed an eco-brick mix using foundry sand, shredded plastic waste (10–30% by weight), ordinary Portland cement, and water. Plastic and sand are blended, then combined with a fixed cement quantity ( $\approx 2.013$  kg per scaled mix) and water ( $\approx 0.967$  L) to form a mouldable paste. Mixes were prepared at 10%, 20%, and 30% plastic content. Scaled totals across the three mixes produced approximately 6.04 kg cement, 29.00 kg foundry sand, 7.25 kg plastic, and 2.90 L water. Blocks are compacted in moulds, cured, and inspected for integrity for low-load masonry uses.

### Methodology & Key Technology

- Manual shredding of plastic waste
- Proportioned hand mixing at 10%, 20%, and 30% plastic content
- Moulding and water curing of eco-brick blocks
- Density-based yield estimation
- Basic compressive and visual testing for field suitability

### Key Findings & Results

The eco-bricks were successfully produced using three different plastic proportions with foundry sand, cement, and water. The following table summarizes the key results:

Plastic Content	Brick Weight (kg)	Compressive Value	Suitability
10%	5.820	7.8	<b>Best performance</b>
20%	5.220	6.7	<b>Good performance</b>
30%	5.080	4.9	<b>Adequate for non-structural</b>

**Key Insight:** Increasing plastic content slightly reduces compressive strength, but the bricks remain suitable for non-structural applications such as pavements, partition walls, and landscaping blocks — while effectively utilizing plastic waste.

### Future Scope & Next Steps

- Optimize the percentage of shredded plastic and foundry sand to improve mechanical properties and durability.
- Conduct standardized tests: water absorption, durability, and long-term compressive strength under different environmental conditions.
- Explore large-scale production methods and cost analysis for commercial viability.
- Collaborate with waste management systems and local construction industries to reduce plastic pollution while promoting sustainable, eco-friendly building materials.